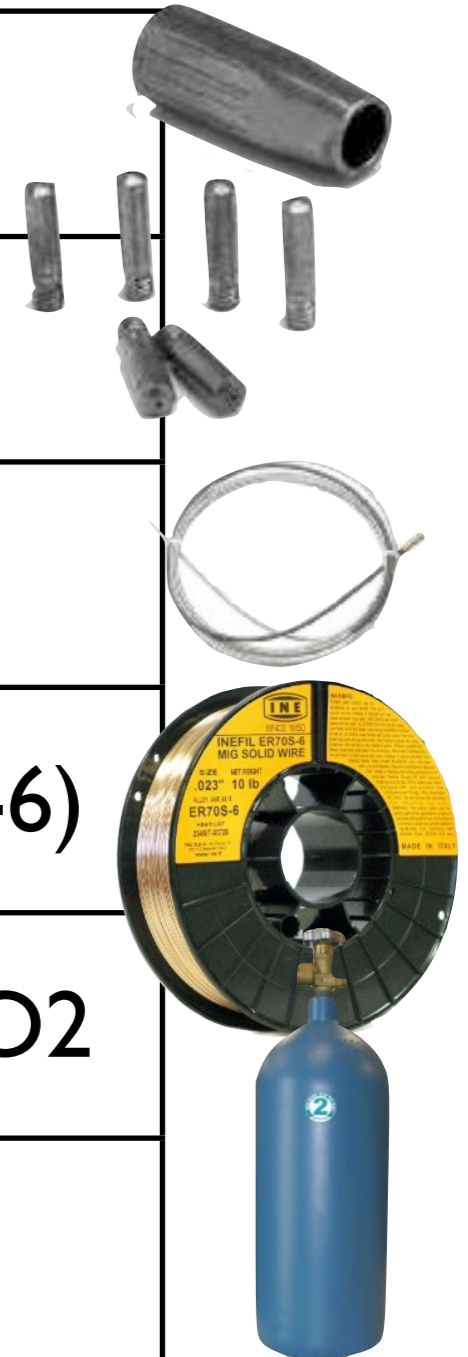


MIG Welding

Auto Body Sheet Metal

| | |
|------------------|---------------------|
| Gun Nozzle | |
| Contact Tip | .023 or .025 |
| Liner | .023 or .025 |
| Wire | .023/.025 (ER70S-6) |
| Shielding Gas | 75% Argon 25% CO2 |
| Polarity Setting | Reverse Polarity |



Note: Tip, Liner, Wire and Rollers Must Be Same Size



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