










JP202 2K Primer Surfacer

Background JP202 is a fast drying, two component, high build primer surfacer designed for today's automotive collision centers. JH301 Undercoat Hardener should be used in cool to normal temperatures; JH302 Undercoat Hardener should be used in hot temperatures or when a longer pot life is needed.															
JP202 2K Primer Surfacer Primer JP202 2K Primer-Surfacer Reducer JR505 Fast, JR506 Medium, JR507 Slow Hardener JH301 2K Undercoat Hardener JH302 2K Undercoat Hardener - High Temp															
Compatible Surfaces Cleaned, sanded, and etch primed steel, galvanized and aluminum. Sanded and cleaned body filler, cured, cleaned and sanded OEM and refinish coatings															
JP202 may be applied over: JP215, JP301, JP371, JP375, JP377	JP202 may be overcoated with: JE, JB, JBP, JAU, JP385, JP315														
Preparation Surface cleaning JX101 Wax and Grease Remover JX992 Plastics Cleaner Sanding 120 - 180 grit on bare metal 180 - 240 grit on old finishes, body filler															
Mixing  <table border="0"> <tr> <td>JP202</td> <td>JR Reducer*</td> <td>JH301 or JH302</td> </tr> <tr> <td>4</td> <td>1*</td> <td>1</td> </tr> </table> <p>*For high build applications the JR Reducer may be cut to 1/2 part</p> As a Spray Filler  <table border="0"> <tr> <td>JP202</td> <td>JH301 or JH302</td> </tr> <tr> <td>4</td> <td>1</td> </tr> </table> Pot life  1 hour at 70° (21°C) at 4:1:1 30 minutes at 70°F (21°C) at 4:1/2:1 20 minutes at 70°F (21C) at 4:1 Additives JX993 Flex Additive at 10% RTS quart.		JP202	JR Reducer*	JH301 or JH302	4	1*	1	JP202	JH301 or JH302	4	1				
JP202	JR Reducer*	JH301 or JH302													
4	1*	1													
JP202	JH301 or JH302														
4	1														
Application Coats  2 - 4 coats Air Pressure  HVLP 8 - 10 psi at the air cap Conventional 40 - 50 psi at the gun Gun Setup 1.6 - 1.8 mm or equivalent															
Dry Times Between Coats  5 - 10 minutes at 70°F (21°C) Air Dry at 70° (21°C)  1 1/2 - 2 hours to sand and topcoat (4:1:1) 3 - 6 hours for high build applications (4:1/2:1) 8 hrs. minimum for spray filler applications (4:1) Force Dry  20 - 30 minutes at 140°F (60°C), to sand and topcoat IR (Infrared)  10 - 15 minutes															
Clean Up Clean spray guns, gun cups, storage pots thoroughly with JR Reducers, General Purpose Solvent or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.															
Properties VOC <table border="0"> <tr> <td>Package / Less exempts</td> <td>3.82 lbs/gal (458 gm/l)</td> </tr> <tr> <td>Applied / Less exempts 4:1:1</td> <td>4.66 lbs/gal (558 gm/l)</td> </tr> <tr> <td>Applied / Less exempts 4:1</td> <td>4.24 lbs/gal (508 gm/l)</td> </tr> </table> Film Build Per Coat <table border="0"> <tr> <td>Applied (4:1:1)</td> <td>1.5 - 2.0 mils</td> </tr> <tr> <td>Applied (4:1)</td> <td>2.0 - 2.5 mils</td> </tr> </table> Square foot coverage at 1 mil <table border="0"> <tr> <td>Applied (4:1:1)</td> <td>538 sq. ft. / gal., no loss</td> </tr> <tr> <td>Applied (4:1)</td> <td>646 sq. ft. / gal., no loss</td> </tr> </table>		Package / Less exempts	3.82 lbs/gal (458 gm/l)	Applied / Less exempts 4:1:1	4.66 lbs/gal (558 gm/l)	Applied / Less exempts 4:1	4.24 lbs/gal (508 gm/l)	Applied (4:1:1)	1.5 - 2.0 mils	Applied (4:1)	2.0 - 2.5 mils	Applied (4:1:1)	538 sq. ft. / gal., no loss	Applied (4:1)	646 sq. ft. / gal., no loss
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Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300; IN CANADA (514) 645-1320.

Material Safety Data Sheet:

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG Shop-Line™ Distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your Shop-Line™ Distributor for the most up-to-date information.